

Asme B16 25 Buttwelding End Dimensions Database

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ASME B1625-2017 (Revision of ASME B1625-2012) Buttwelding Ends AN AMERICAN NATIONAL STANDARD x

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Buttwelding Ends - ASME

ASME B1625-2012 (Revision of ASME B1625-2007) Buttwelding Ends AN AMERICAN NATIONAL STANDARD Three Park Avenue • New York, NY • 10016 USA

BUTT rWELDING ENDS r r r ASME B16.25 r 1997

BUTT rWELDING ENDS r r r ASME B1625 r1997 t d22 mm Fig2 (b) Welding end detail for joint using split rectangular backing ring t !22 mm Fig3 (b) Welding end detail for joint using split rectangular backing ring Fig23 (c) Welding end detail for joint using continuous rectangular backing ring
Nominal Pipe Size Inch Outside Diameter Cast Steel

Buttwelding Ends

4 Preparation of Inside Diameter of Welding End 2 5 Tolerances BUTTWELDING ENDS 1 SCOPE 11 General to ASME B165, B169, or B1647 13

Relevant Units This Standard states values in both SI (Metric) and US Customary units These systems of units are to be

Buttwelding Ends - gost-snip.su

approval by the Standards Committee and ASME, this revision to the 1997 edition of B1625 was approved as an American National Standard by ANSI on December 17, 2003, with the new designation ASME B1625-2003 In the 2007 edition, buttwelding end data were extended to cover requirements for sizes up to NPS 48 (DN 1200)

www.special-valve.com

ASME B1625-Butt-We1ding Ends Nominal Pipe Diamete NPS wall Thickness of Pipe Number Nominal Wall Thickness Outside Diameter ofWe1ding End Nominal Inside Machined Inside Steel Valve mm 5 , 69—144 94 94 Forged" Diameter Of Pipe Diameter Of Pipe 1016 556 2469 2125 2f24 4013 6065 7437 187 7001 6813

Buttwelding Ends - ASME

ASME B1625-2007 (Revision of ASME B1625-2003) Buttwelding Ends AN AMERICAN NATIONAL STANDARD Three Park Avenue • New York, NY 10016

TYPE A TYPE B

ANSI/ASME B1625 is the standard covers the preparation of butt welding ends of piping components to be joined into a piping system by welding The standard includes the butt welding ends information of General scope, Welding Bevel designs, Preparation of inside diameter of welding ends and the tolerances involved

ТРУБЫ, ФЛАНЦЫ,

approval by the Standards Committee and ASME, this revision to the 1997 edition of B1625 was approved as an American National Standard by ANSI on December 17, 2003, with the new designation ASME B1625-2003 In the 2007 edition, buttwelding end data were extended to cover requirements for sizes up to NPS 48 (DN 1200)

ASME B16 SC F WEBSITE PUBLISHED INTERPRETATIONS ASME ...

Question: When providing counterbore end preparations in accordance with ASME B1625-1992, Fig 2, 3, 5, or 6, is it necessary to have a tapered transition in the inside diameter minwithin the 2t transition region as long as the provided slope or alternate radius does not break the solid 1:3 maximum slope line?

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(Revision of ASME B1625-2003) Buttwelding Ends AN AMERICAN NATIONAL STANDARD Three Park Avenue • New York, NY 10016 buttwelding end data has been extended to cover requirements for sizes up to NPS 48 (DN 1200) The American Society of Mechanical Engineers, Three Park Avenue, New York, NY 10016-5990 iv

Face-to-Face and End-to-End Dimensions of Valves

1 Class 125 Cast Iron Flanged and Class 150 Steel Flanged and Buttwelding End Valves, Face-to-Face and End-to-End Dimensions 7 Cosponsors of the B16 Committee were The American Society of Mechanical Engineers (ASME), American National Standards Committee B16 was reorganized as an ASME Committee operating under procedures accredited by

Spectifications

ASME B1610 Face-to-Face and End-to-End Dimensions of Valves ASME B1611 Forged Fittings, Socket-Welding and Threaded ASME B1625

Buttwelding Ends ANSI / ASME B1628 Wrought Steel Buttwelding Short Radius Elbows and Returns ANSI / ASME B1634 Valves -Flanged, Threaded, and Welding End ASME B1636 Orifice Flanges

BUTTWELDING FITTINGS - KAYSUNS

BUTTWELDING FITTINGS Tolerances for Butt-Welding Fittings Nominal Pipe Size All Fittings 90°45°Elbows, Tees,Crosses Reducer ,Lap joint stub Ends Caps 180° Return Elbows Outside Diameter at Bevel Inside Diameter at Bevel Thickness Center-to-End - ANSI/ASME B169

ANSI B16.28-Wrought Steel Butt-Welding Short Radius Elbows ...

B1628 standard is about the short radius elbows, includes the ANSI B1628-Wrought Steel Butt-Welding Short Radius Elbows And Returns information of general scope, design and pressure ratings, Sizes, Markings, Materials, Dimensions, End preparations, Production Test, Design proof test and Tolerance Tolerance information, unit in inch

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